

# **Technical Data Sheet**

Version 1.0 Updated 21/12/2020

# Pro Trade Joint Sealant LM

## **Description**

Pro Trade Joint Sealant LM is a non-slumping polyurethane joint sealant with high movement capability, low modulus and excellent adhesive properties. It is weatherproof and suitable for indoor and outdoor applications. The product is paintable after it has cured\*

### **Product Information**

| Packaging    | Size  | Colour                   |  |
|--------------|-------|--------------------------|--|
| Foil Sausage | 600ml | White, Grey and<br>Black |  |
| Cartridge    | 310ml | White, Grey and<br>Black |  |

#### Uses

Pro Trade Joint Sealant LM is a multipurpose, one component high performance polyurethane sealant and elastic adhesive. It is designed for sealing expansion and construction joints in vertical and horizontal applications. Pro Trade Joint Sealant LM can be used for sealing and bonding common building materials including:

- Precast and tilt up panels, external wall and cladding joints
- Weatherproofing joints between brickwork, masonry, concrete, cladding, wood or metal frames.
- External joints in walls and around window or door frames.
- Joints in bridge and balcony parapets
- Retaining walls
- Roofing.
- Acoustic rated walls
- As an adhesive for indoor and outdoor bonding of window sills, thresholds, stair steps, skirting boards, base boards, crash protections boards, covering boards and prefabricated elements.

# **Features**

- High flexibility with +/-25% joint movement
- Excellent resistance to aging and weathering
- Cures bubble free
- No shrinkage during curing
- Excellent adhesion on common building materials such as concrete, masonry, brick, ceramic tile, metals, soft wood, hardwood and some plastics\*\*
- Certified according to EN 15651
- Will not degrade acoustic walls that meet the BCA requirements

# Standards

 Meets the requirements of EN 15651 - sealants for non-structural use in joints in buildings and pedestrian walkways

#### **Technical Details**

| Technical Details  |                       |  |  |  |  |
|--|-----------------------|--|--|--|--|
| Property   | Typical Result        |  |  |  |  |
| Technology   | Polyurethane          |  |  |  |  |
| Colour   | White, Grey and Black |  |  |  |  |
| Density  | 1.2 ±0,03 g/ml        |  |  |  |  |
| Application<br>Temperature   | 5°C – 40°C            |  |  |  |  |
| Tack-Free Time (23°C and 50% R.H)                                    | 20 – 70 minutes       |  |  |  |  |
| Cure Rate<br>(23°C and 50% R.H)                                      | ≥ 2,5 mm/24h          |  |  |  |  |
| Sagging<br>(EN ISO 7390)   | 0 mm                  |  |  |  |  |
| Tensile Strength<br>(ASTM D412)                                      | 1.5 – 2.0 N/mm2       |  |  |  |  |
| Elongation at Break<br>(ASTM D412)                                   | ≥ 600%                |  |  |  |  |
| Shore A Hardness<br>(ASTM C661)                                      | Approx. 35 - 40       |  |  |  |  |
| Modulus at 100%<br>Elongation<br>(ISO 8339)                          | 0.35 - 0.40 N/mm2     |  |  |  |  |
| Movement<br>Capability<br>(EN 15651)                                 | +/- 25%               |  |  |  |  |
| Service<br>Temperature   | - 40°C / +90°C        |  |  |  |  |
| Indicative data only, not intended for preparation of specifications |                       |  |  |  |  |

### **Surface Preparation**

Surfaces must be clean, dry and free from oil, grease, release agents, dust and loose material.

Install backing rod to correct depth and apply masking tape as required.

Pro Trade Joint Sealant LM generally has good adhesion properties without priming to common building materials indicated. A pre-test to ensure suitable adhesion is recommended.

## **Directions for Use**

The following should only be used as a guide and the installer should apply all Australian Standards, BCA/NZBC requirements, and best practices when installing.

- Cut the end of the sausage and insert into a Selleys sausage gun.
- For cartridges, completely pierce the metal foil seal inside the cartridge nipple, trim nozzle and screw onto cartridge. Insert into caulking gun.
- Extrude sealant into the joint such that it is in full contact with the sides of the joint. Avoid overlapping of sealant to eliminate entrapment of air.

Head Office 1 Gow Street, Padstow, NSW, 2211, Australia. Tel: 1300 555 205 (Aus); 0800 735 539 (NZ), Email: support.selleysau@selleys.com

All information contained in this Product Information Sheet is as accurate and up-to-date as possible at the time of printing. Products can be expected to perform as indicated in this sheet, so long as application procedures and maintenance are followed as recommended. Any other warranties that may be implied are expressly excluded, except the consumer guarantees under the Australian Consumer Law, where applicable, or any other non-excludable warranties under any State legislation, where applicable.



# **Technical Data Sheet**

Version 1.0 Updated 21/12/2020

# Pro Trade Joint Sealant LM

- Smooth sealant with spatula forcing the sealant into the joint for better contact with the sides.
- Painting with water based paints is possible after curing. If solvent based paints are used; prime first with water based primer.
- For adhesive purposes ensure surfaces are clean, dry and free from oil, grease, release agents, dust and loose material. Apply Pro Trade Joint Sealant LM in spots or beads on the prepared surfaces then firmly press the parts together. If necessary, use suitable fixing until the adhesive has cured.

### **Tips**

Joint & sealant dimensions:

The optimum width to depth ratio for joint sealing is 2:1. Minimum joint width and depth is 10mm.

For joint widths up to 12mm, use a width to depth ratio of 1:1

For joint widths greater than 12mm, use a width to depth ratio of 2:1

#### Notes:

- Wider joints can accommodate more total movement than narrow joints.
- Always install suitable diameter backing-rod (polyethylene or polyurethane foam rod) in joints to control sealant depth and ensure free movement of sealant in joints.
- Sealant must adhere to sides of the joints only and NOT to the back, so that it is free to stretch.

### Coverage

| Joint width              | 5 mm | 20mm | 25mm | 30mm  | 35mm  |
|--------------------------|------|------|------|-------|-------|
| Joint depth              | 8 mm | 10mm | 12mm | 15mm  | 15mm  |
| Joint length<br>/ 600 ml | 5 m  | 3 m  | 2 m  | 1.3 m | 1.1 m |

## Clean Up

Tools and uncured product may be cleaned using mineral turps.

Cured product can only be removed mechanically.

## **Storage**

15 months if stored in its original package, away from direct sunlight and moisture, between 10 °C and 25 °C.

### Limitations

- Not recommended for continuous submersion or below water-line use
- Suitable for most water-based paints. For oilbased paints undercoat with water-based primer. Testing is recommended if paint is applied more than 5 days after sealant application.
- "Will not adhere to polyethylene or polypropylene test adhesion on other plastics before application.
- Do not apply on frozen or wet surfaces or through standing water.

### Warnings, First Aid and Shipping Information

This information can be located on the product SDS found through our website – www.selleys.com